

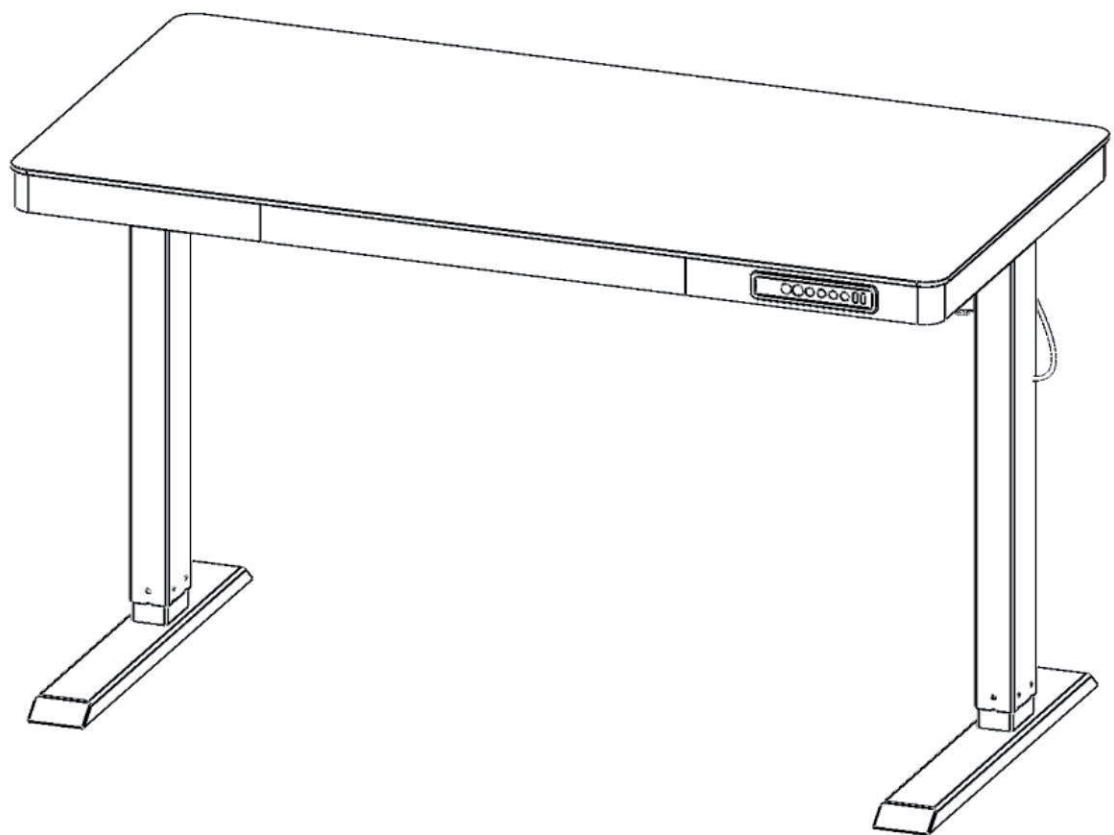
Assembly Instructions

READ THIS MANUAL

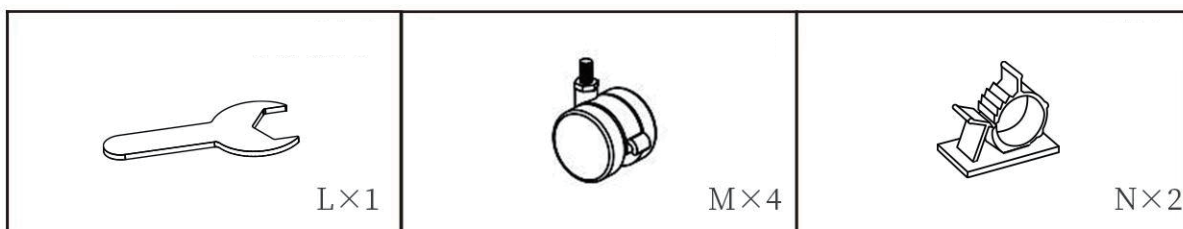
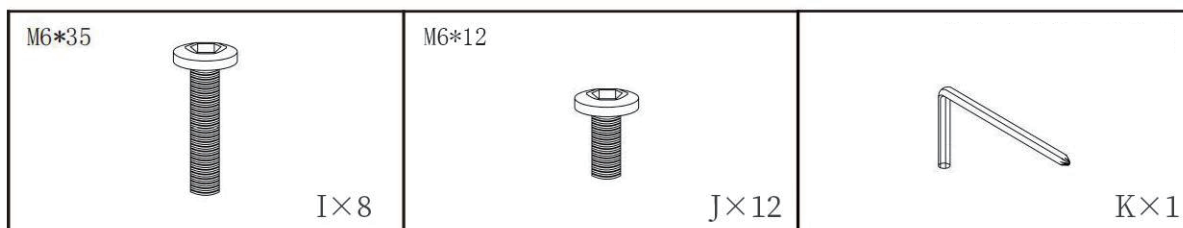
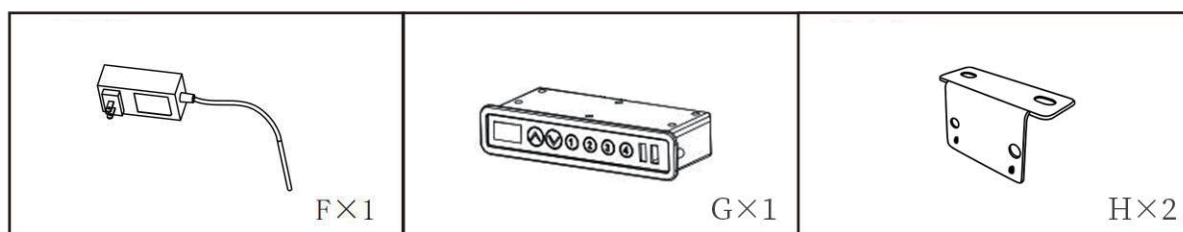
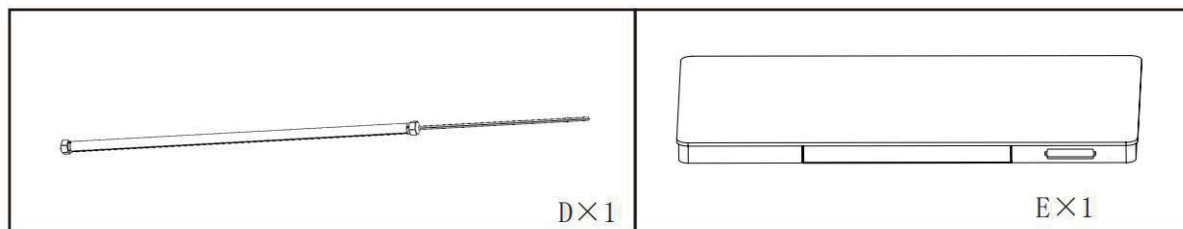
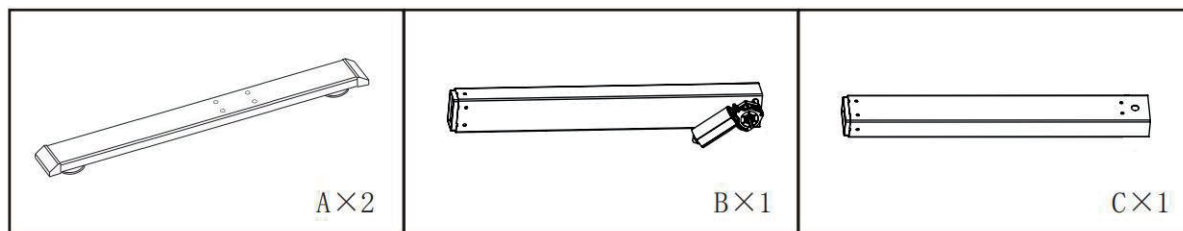
Before starting assembly, carefully read through the provided instruction manual.

Familiarize yourself with the parts and steps involved in the assembly process.

KEEP THIS MANUAL FOR FUTURE REFERENCE

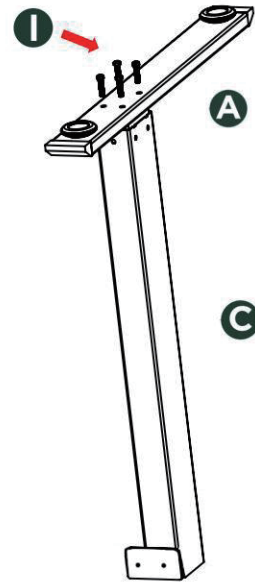
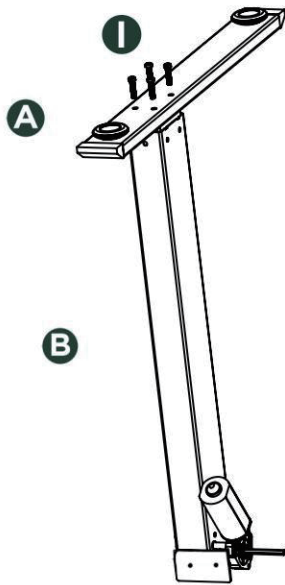


Identify all the components

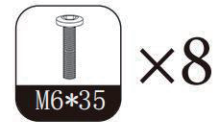


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Thank you for your purchase!

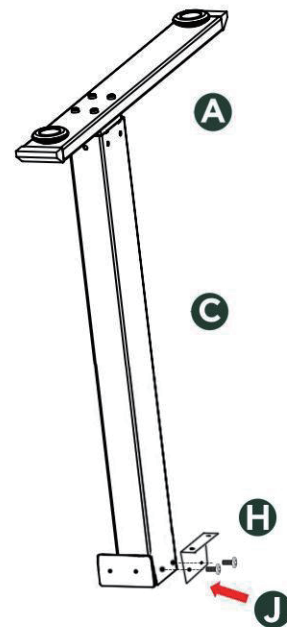
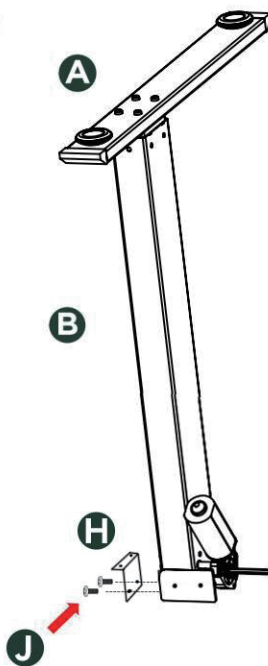
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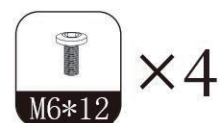
The feet and legs of the table are fixed with long screws I



2

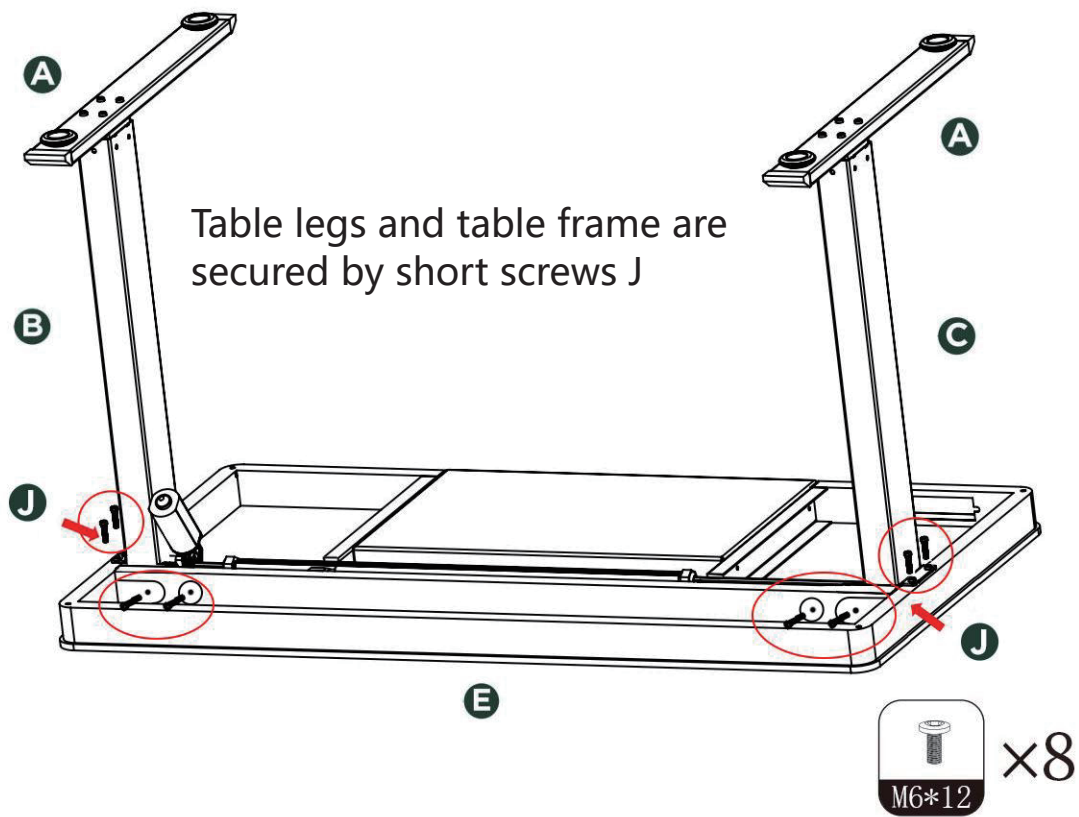


The bending piece H is fixed on the top side of the table leg by the short screw J

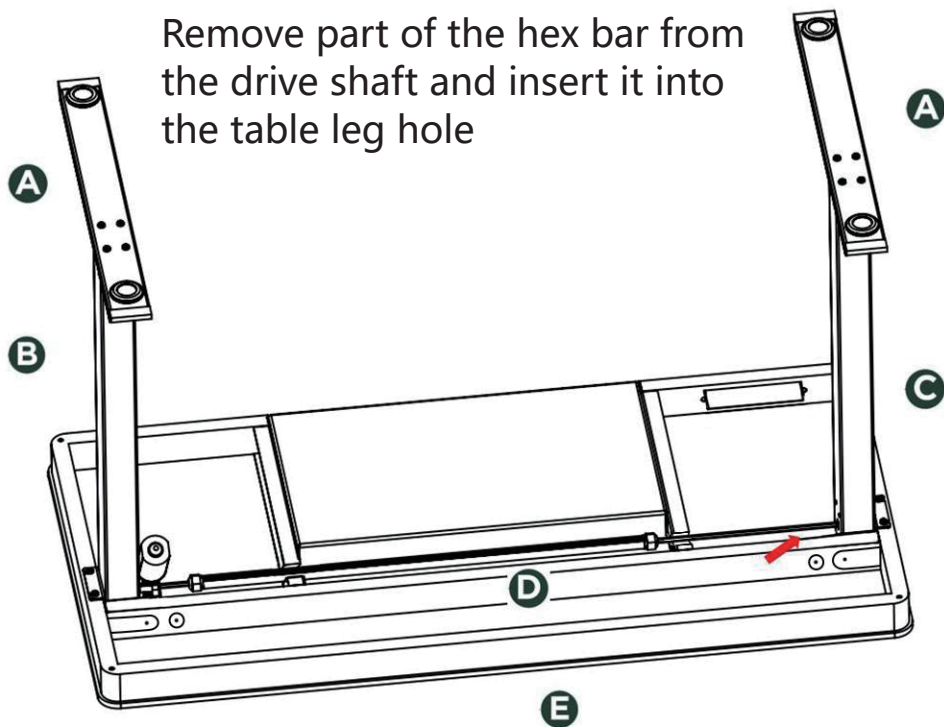


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Thank you for your purchase!

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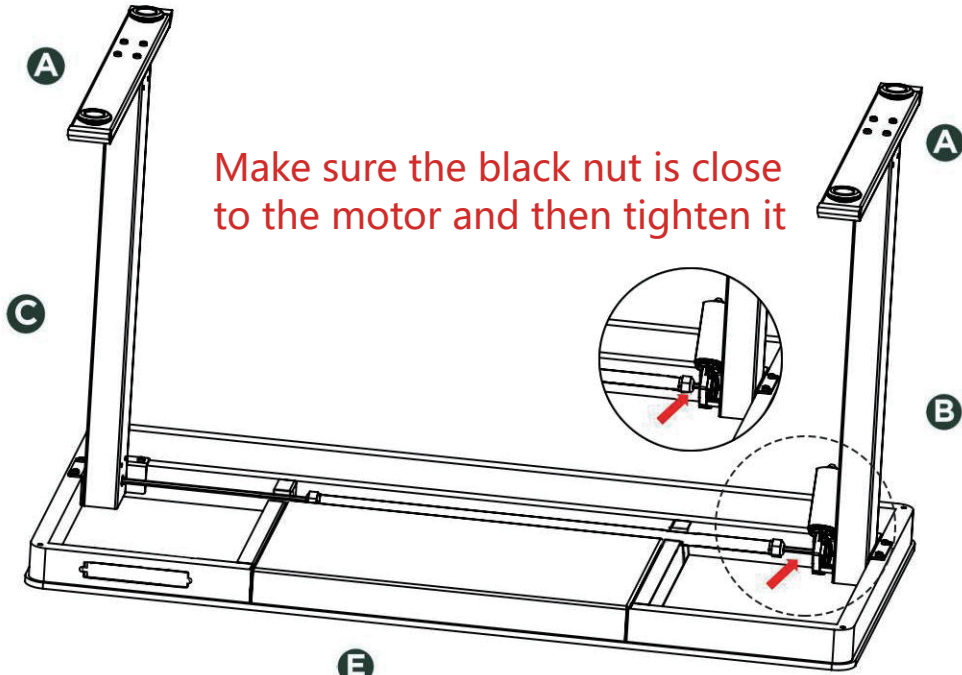


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Thank you for your purchase!

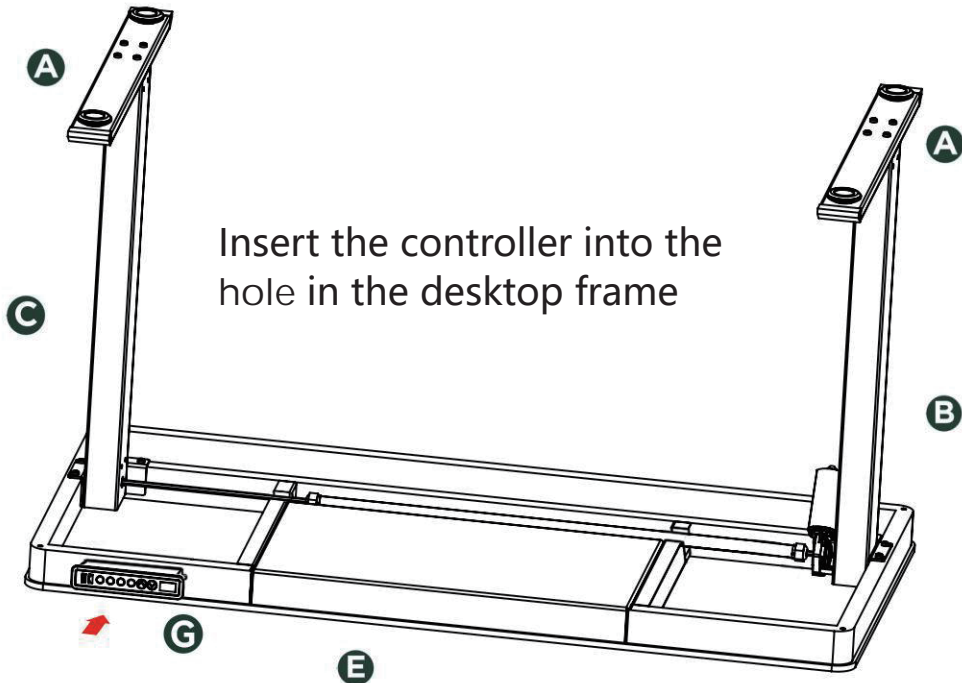
5



Make sure the black nut is close to the motor and then tighten it

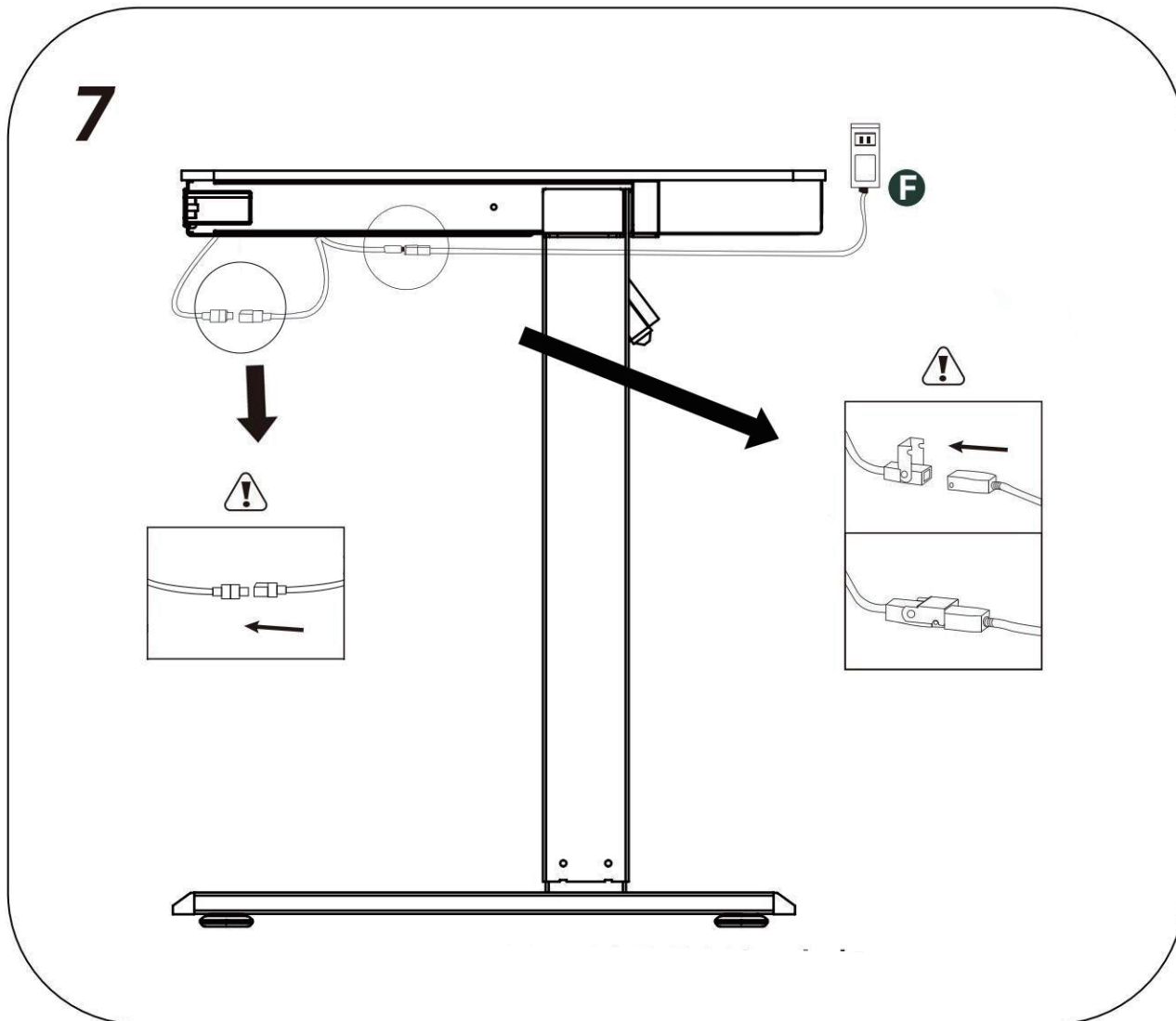
Insert the hexagon bar on the motor into the drive shaft and tighten the fixing nut

6



Insert the controller into the hole in the desktop frame

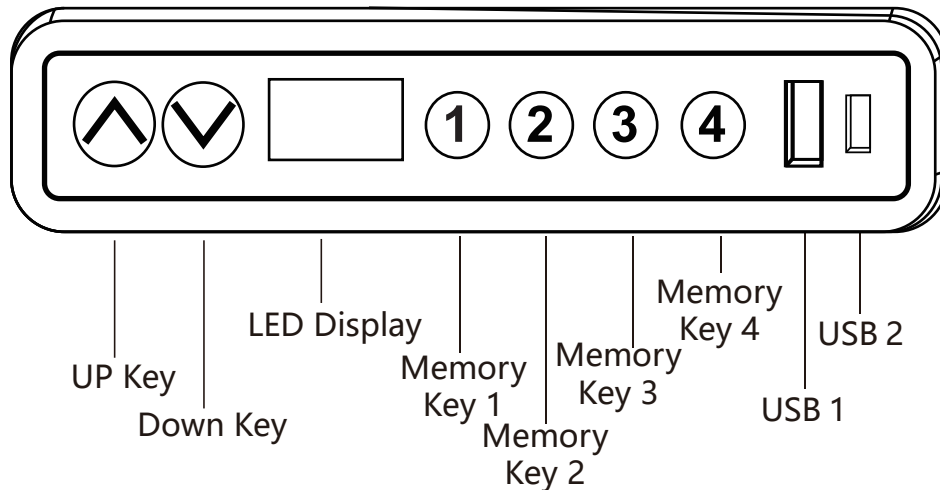
Thank you for your purchase!









Connect the power supply to the controller, and the connection between the controller and the motor

Thank you for your purchase!

Height Adjustment Controller Operation



- LED Display: Press any key once to wake up the LED display.
- UP Key:  Press and hold the UP key to raise the desk.
- Down Key:  Press and hold the DOWN key to lower the desk.
- Memory Key:    

Detailed introduction of key functions



You must complete the Initialization Process to reset your desk before using it for the first time.

Normal reset

When the actual height is inconsistent with the height displayed by the controller, the column must reset and hold down the "V" button until the motor stops. Press and hold the "V" key and hold 5S, "RST" will be displayed, press and hold the key until the controller emits a tone, at the same time a number is displayed, indicating that the reset is complete. During the high reset of the column, press and hold the "V" button for 7 seconds to let go, and the column will automatically reset without manual operation.

Reposition

Press the key often until the table reaches the lowest position, press the lowest position for 5 seconds, at this time, the digital tube display (RST), keep holding down the button until the table walks back 5mm, indicating that the reset is successful.

Memory position setting

Press and hold the "1,2,3,4" key for 2 seconds, the digital tube displays S-, and the number key will remember the current height to the corresponding serial number position.

Run by memory location

When you want to run to the memory position (1-4), when the continuation is open, you only need to tap the corresponding button (1-4), release, and the column will automatically run to the corresponding position.


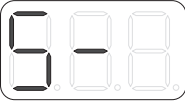
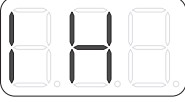
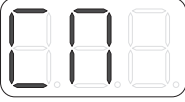

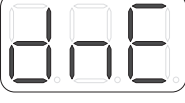
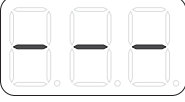
Child locks

- When stationary, press the 4+2 button for 5 seconds to enter the child lock, and at the same time the buzzer prompts, locks the button, and displays "Loc"
- When exiting the child lock, press the 4+2 button for 5 seconds to exit the child lock with a buzzer prompt to display the normal height.

Error Code Instructions

Error Code	Reason	Solution
ERR	Motor failure or Hall signal failure cause: The motor line is not connected, or the Hall line is not connected	1. Power off to check whether the motor line plug is correctly inserted into the control box interface; 2. Power off to check whether the motor line and the Hall line are completely good; 3. After troubleshooting, power back on to eliminate the fault code to resume operation;
OL	Motor overcurrent fault causes: overload, mechanical failure	Reduce the load not to exceed the maximum load, or troubleshoot the mechanical fault, power back on and eliminate the fault code to restore operation
HOT	The motor overheats Reason: The system automatically detects that the motor temperature is too high, and the hand control is going to stop running	Pressing any key at this time has no effect, and when work resumes, the hand control displays the current height.
Rst	System reset Reason: After mechanical assembly, the motor is connected to the first use, and the system needs to be reset.	It is necessary to run down to reset, and only the down button is valid, at this time the long press key table continues to run down until it is transported to the lowest position, and then walk back 5MM, the LED shows the current height, the reset is successful, and the operation is resumed.
E08	Blocked The table top or the table low touches something	At this time, when the desktop touches something, it will be blocked to walk back 30 mm, remove the thing and resume normal operation.

Additional display instructions

	Current height	Displays height during normal operation
	S- Memory function	When the operation stops, press and hold the 1,2,3,4 keys for 2 seconds to remember
	IH Display units in inches	When the operation stops, press the 4+1 key combination to switch the display units
	CN TDisplay units in centimeters	When the operation stops, press the 4+1 key combination to switch the display units
	RST Reposition	The controller operates in the reset state: When the display height is inconsistent with the actual desktop, a manual reset is required. When the desktop is tilted or an ERR or fault occurs, press and hold the down button to automatically enter the reset.
	dnE The menu is saved	Press 4+Down button at the same time to configure the menu mode Save under the formula
	--- Configure the menu password	Press 4 + Up button at the same time for 7 seconds to enter "---" while pressing the 123 key to enter Menu.